



PART NUMBERS

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|--------|-------------------------|
| 308600 | 1 #12 Cylinder (green) |
| 308602 | 1 #40 Cylinder (green) |
| 308603 | 1 #187 Cylinder (green) |
| 308604 | 1 #375 Cylinder (green) |

TECHNICAL DATA

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|----------------------|--|
| Color | Green |
| Consistency | Aerosol spray |
| Spray Pattern | Variable web |
| Odor | Solvent like |
| Base | Polymer |
| Vapor Pressure | 350 mm |
| Solvent | Methylene Chloride |
| Approx. Coverage | 125 sq ft/lb of adhesive |
| Initial Bonding Time | Immediate |
| Dry Time | 4 minutes |
| Adhesion | Excellent |
| Service Temperature | -40°F to 200°F |
| Surface Burning | Flame spread 5. Smoke developed 20. When tested in accordance with ASTM E84. |
| Flammability | Flammable when wet. Nonflammable when dry. |
| Water Resistance | Excellent |
| Mildew Resistance | Good |
| VOC | <424 g/l |
| Packaging | #12, #40, #187 and #375 Aerosol cylinders |

SPECIFICATION/STANDARDS COMPLIANCE

| Property | Method | Results |
|-------------------------|---|---------|
| Duct Thermal Insulation | ASTM C916 | Pass |
| VOC Limitations | Ozone Transport Commission (OTC) with Exception to CT | Pass |

Standard Formula Travel-Tack is a self-contained, instant-tacking portable spray system engineered to deliver a web spray pattern. Travel-Tack's portability, limited equipment clean-up, and low equipment cost make this adhesive ideal for shop or field use.

APPLICATION

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|-------------|---|
| Temperature | 60°F to 90°F (15.5°C to 32.2°C) (Keep at 70°F for optimum performance. If cylinder temperature falls below 70°F, move it to a warm area until optimum performance is achieved.) |
| Method | Apply according to SMACNA specifications and local codes. |
| Preparation | Surface must be dry and free of dirt, oil, moisture and grease. |
| Rate | 16-oz per minute |
| Clean Up | UN-TACK Cleaner/Adhesive Remover, petroleum solvents or mineral spirits |

STORAGE

| | |
|-------------|-----------------------------|
| Temperature | 60°F to 95°F (15°C to 35°C) |
| Shelf Life | One year (unopened) |

PRECAUTIONS

- Do not expose to heat or store above 100°F.
- Do not puncture or incinerate.
- Small canisters are not re-fillable. When empty, dispose by following local code requirements.
- Review Material Safety Data Sheet for safety information prior to use.

For Industrial Professional Use Only.