

## Description

Special PVC film with glossy or matt surface.

## Release Paper

Silicone coated paper on one side, 137 g/m<sup>2</sup>, which provides excellent weed-stripping properties. For white vinyl, a light blue silicone paper is used, to form a stronger contrast to lettering.

## Adhesive

Solvent polyacrylate, permanent

## Area of use

Very well suited for use on cutting plotter systems in the production of short- and medium-term markings, inscriptions and decorations. Outdoor applications. Indoor exposure is almost unlimited. Glossy surface is additionally suitable for thermal transfer printing (with resin ribbons).

## Certificates

German General Type Approval (ABG, D5292) acc. to § 22a StVZO (Federal German Road Traffic Licensing Order)

## Technical Data

|   |  |
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| <b>Thickness*</b> (without protective paper and adhesive)   | 70 micron  |
| <b>Dimensional stability</b> (FINAT TM 14)  | Adhered to steel, no measurable shrinkage in cross direction, in length 0,4 mm max.  |
| <b>Temperature resistance***</b>  | Adhered to aluminium, -40° C to +80° C, no variation                                 |
| <b>Sea water resistance</b> (DIN EN ISO 9227)   | Adhered to aluminium, after 100h/35° C, no variation                                 |
| <b>Fire resistance</b> (DIN EN 13501-1)   | C-s1,d0 (flame retardant, no/low smoke production, no flaming droplets)              |
| <b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)   | 18 N/25 mm   |
| <b>Tensile strength</b> (DIN EN ISO 527)  | Along: > 19 MPa<br>Across: > 19 MPa  |
| <b>Elongation at break</b> (DIN EN ISO 527)   | Along: > 130%<br>Across: > 150%  |
| <b>Shelf life**</b>   | 2 years  |
| <b>Application temperature</b>  | > +8° C  |
| <b>Service life by specialist application</b><br>Under vertical outdoor exposure (normal climate of Central Europe) | Black / white: 5 years<br>Transparent / coloured: 4 years<br>Brilliant blue: 3 years |

\* average \*\* in original packaging, at 20° C and 50% relative humidity

\*\*\* normal climate of Central Europe

## Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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